

CARE POINT

100% Dimensional Inspection of Annulus Seals

PURPOSE: To provide guidance on which Annulus Seal dimensions are to be measured and recorded.

INSTRUCTION

- All Annulus Seals are to be measured on the following dimensions: OD & ID of rubber and total depth.
- To obtain rubber ID, rubber section must be measured in 4 places and an average taken. This is then subtracted twice from the rubber OD.
- These 3 dimensions are to be recorded on form 143.
- 100% sample size after bake.

